TruSpec® Micro Elemental Determinators and Micro Oxygen Add-On Module **Specification Sheet**

Carbon: 0.002 to 100% Hydrogen: 0.02 to 50% Nitrogen: 0.02 to 50% Instrument Range (@ 2 mg)*

Sulfur: 0.04 to 65% Oxygen: 0.04 to 100%

> Carbon: <1% RSD or ± 0.001 (whichever is greater) Hydrogen: <1% RSD or ± 0.01 (whichever is greater) Nitrogen: <1% RSD or ± 0.01 (whichever is greater)

Sulfur: <1% RSD or ± 0.02 (whichever is greater) Oxygen: <1% RSD or ± 0.02 (whichever is greater)

Analysis Time C/H/N/S: ~4 minutes C/H/N: ~4 minutes Oxygen: ~1 minute

Nominal Sample Weight 2 mg

Precision Range (@ 2 mg)

Carbon/Hydrogen/Sulfur/Oxygen: Optimized, low-noise, non-dispersive Infrared (IR) absorption **Detection Method**

Nitrogen: Optimized, low-drift, Thermal Conductivity (TC) cell

Carrier: Helium (99.99% pure) @ 35 psi (2.4 bar) ±10% **Gas Requirements** Combustion: Oxygen (99.99% pure) @ 35 psi (2.4 bar) $\pm 10\%$

Pneumatic: Compressed air (source must be oil and water free); 40 psi (2.8 bar) $\pm 10\%$

Furnace Resistance furnace; both primary and afterburner; up to 1100°C

Autoloader 30-position (stackable to 120 samples)

Instrument Requirements TruSpec Micro CHN or CHNS

Operational Control Windows®-based software on external PC

Operating Temp: 15°C to 30°C (59°F to 86°F) **Environmental Conditions** Humidity: 20% to 80%, non-condensing

Determinator: 230 V \sim ($\pm 10\%$; at max load), 50/60 Hz, single phase, 12 A; 9,500 BTU/hr**

Electrical Requirements Oxygen Add-On: 230 V~ (±10%; at max load), 50/60 Hz, single phase, 18A; 14,200 BTU/hr**

Determinator: 31 in. H x 27 in. W x 28 in. D (79 x 69 x 71 cm) Physical Dimensions[†]

Oxygen Add-On: 15 in. H x 12 in. W x 22 in. D (38 x 30 x 56 cm)

235 lb. (107 kg) Weight (approx.) Shipping Weight (approx.): 285 lb. (129 kg)

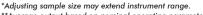
Part Numbers

TRSMCHNC	TruSpec Micro CHN
TRSMCHNSC	TruSpec Micro CHNS
TRSOADD	TruSpec Micro Oxygen Add-On Module; compatible with TruSpec Micro models
TRSOX	TruSpec Micro Oxygen Add-On Module; compatible with standard TruSpec CN & CHN models

Optional Accessories

751-600-120	Six-Place Electronic Micro-Balance Kit

603-340 Microsample Liquid Kit



^{**}Average output based on nominal operating parameters.



[†]Allow a 6-inch (15 cm) minimum access area around all units.

V~ denotes VAC

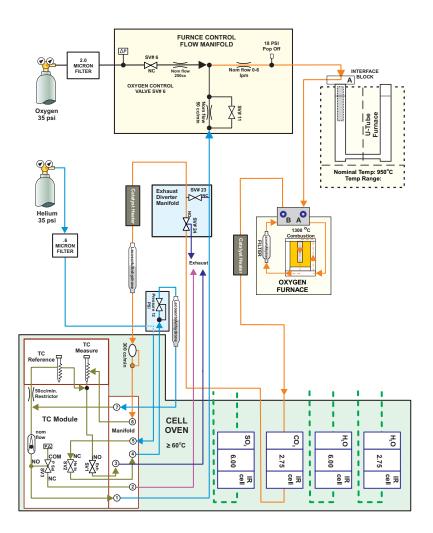
Theory of Operation

The efficiency and speed of the TruSpec Micro CHN and CHNS is a result of the unique combination of a flow-through carrier gas system used in conjunction with individual highly selective, infrared (IR) and thermal conductivity detection systems.

A weighed micro sample is placed into the autoloader of the TruSpec Micro and is automatically dropped into the hightemperature combustion furnace, allowing the sample to combust. This combustion converts carbon to CO2, hydrogen to H₂O, Nitrogen to N₂, and sulfur to SO₂. The combustion gases are swept from the furnace, through scrubbing reagents, and onto the detection systems as they are being released. Independent IR detectors are used for simultaneous detection of carbon, hydrogen, and sulfur. Nitrogen is measured using a thermal conductivity detection system. The entire analysis cycle is complete in approximately 4 minutes.

The optional micro oxygen add-on module enables the TruSpec Micro to determine oxygen content in organic matrices and is compatible with the both the TruSpec Micro CHN and CHNS models. Samples being analyzed for oxygen are placed into the autoloader of the micro oxygen add-on module and automatically dropped into a high-temperature pyrolysis furnace. The oxygen released during pyrolysis of the sample reacts with a carbon-rich environment in the furnace to form CO. The CO is swept from the furnace and converted to CO2 before measurement via infrared detector (approximately 1 minute analysis time).

Flow Diagram



Specifications and part numbers may change onsult LECO for latest information

3000 Lakeview Avenue • St. Joseph, MI 49085 • Phone: 800-292-6141 • Fax: 269-982-8977 info@leco.com • www.leco.com • ISO-9001:2008 HQ-Q-994 • LECO is a registered trademark of LECO Corporation. **Delivering the Right Results**